

Práctica OPC Interfaz - python

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[Portafolio Temas Selectos de Mecatrónica](#)

https://jphajp.github.io/Simens_PLC_Comms/index.html



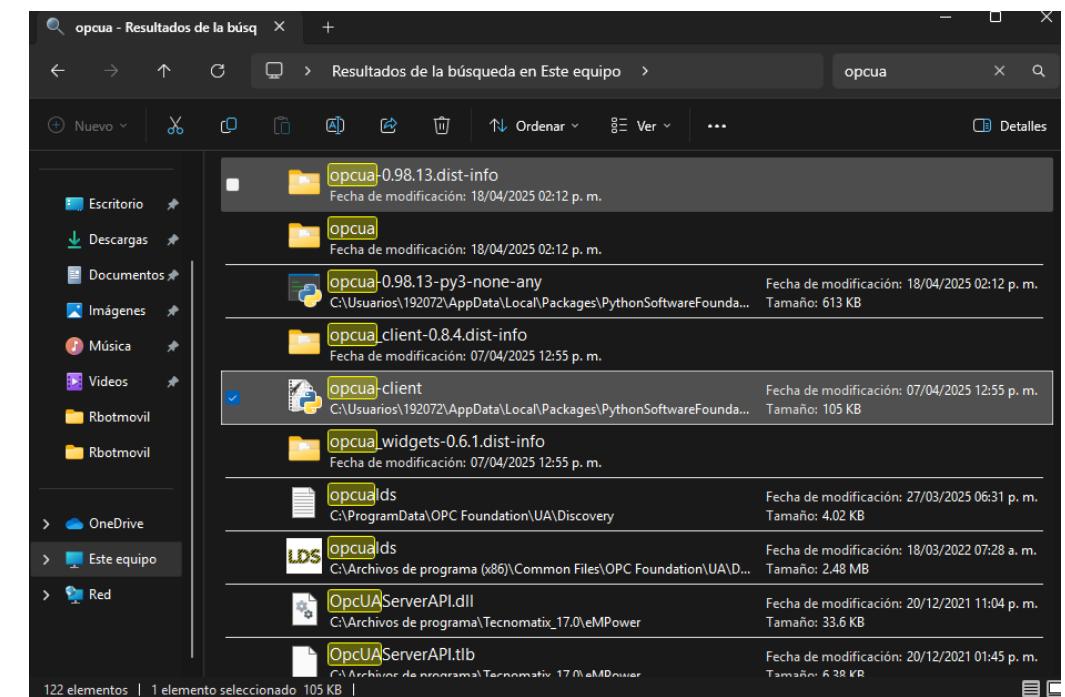
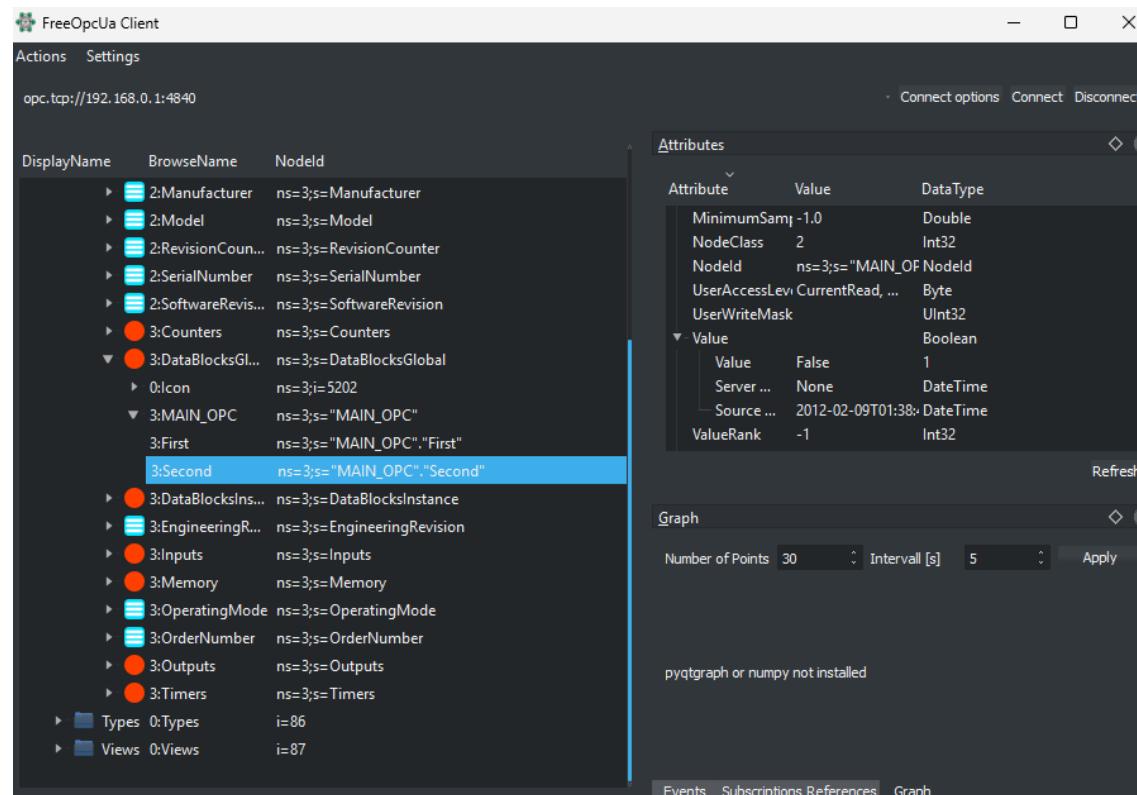
Instalación OPC en computadora

```
Windows PowerShell      Símbolo del sistema      + | - | X
Getting requirements to build wheel ... done
Preparing metadata (pyproject.toml) ... done
Collecting lxml (from opcua)
  Downloading lxml-5.3.2-cp311-cp311-win_amd64.whl.metadata (3.7 kB)
Requirement already satisfied: python-dateutil in c:\users\192072\appdata\local\packages\pythonsoftwarefoundation.python.3.11_qbz5n2kfra8p0\localcache\local-packages\python311\site-packages (from opcua) (2.9.0.post0)
Requirement already satisfied: pytz in c:\users\192072\appdata\local\packages\pythonsoftwarefoundation.python.3.11_qbz5n2kfra8p0\localcache\local-packages\python311\site-packages (from opcua) (2025.2)
Requirement already satisfied: six>=1.5 in c:\users\192072\appdata\local\packages\pythonsoftwarefoundation.python.3.11_qbz5n2kfra8p0\localcache\local-packages\python311\site-packages (from python-dateutil->opcua) (1.17.0)
Downloading lxml-5.3.2-cp311-cp311-win_amd64.whl (3.8 MB)
  3.8/3.8 MB 22.1 MB/s eta 0:00:00
Building wheels for collected packages: opcua
  Building wheel for opcua (pyproject.toml) ... done
  Created wheel for opcua: filename=opcua-0.98.13-py3-none-any.whl size=628189 sha256=22daa652a3856e6254f70fc7a2f9347f586b6c8fcc98f8382c08bb0fb259e4aa
  Stored in directory: c:\users\192072\appdata\local\packages\pythonsoftwarefoundation.python.3.11_qbz5n2kfra8p0\localcache\local\pip\cache\wheels\b0\6b\50\59e5a97aa96b6a62814e40e12f987a10df4980754f5ed5641e
Successfully built opcua
Installing collected packages: lxml, opcua
  WARNING: The scripts uabrowse.exe, uacall.exe, uaclient.exe, uadiscover.exe, uahistoryread.exe, uals.exe, uaread.exe, uaserver.exe, uasubscribe.exe and uawrite.exe are installed in 'C:\Users\192072\AppData\Local\Packages\PythonSoftwareFoundation.Python.3.11_qbz5n2kfra8p0\LocalCache\local-packages\Python311\Scripts' which is not on PATH.
    Consider adding this directory to PATH or, if you prefer to suppress this warning, use --no-warn-script-location.
Successfully installed lxml-5.3.2 opcua-0.98.13

[notice] A new release of pip is available: 24.0 -> 25.0.1
[notice] To update, run: C:\Users\192072\AppData\Local\Microsoft\WindowsApps\PythonSoftwareFoundation.Python.3.11_qbz5n2kfra8p0\python.exe -m pip install --upgrade pip
PS C:\Users> |
```

pip install opcua

Iniciar cliente de OPC



C:\Users\192072\AppData\Local\ Packages\PythonSoftwareFoundation.Python.3.11_qbz5n2kfra8p0\Local Cache\local-packages\Python311\Scripts

Configuración de TIA PORTAL S7-1500

The screenshot shows the TIA Portal interface for configuring OPC UA settings. The main window displays the project structure and the configuration of a PLC (PLC_1). Red numbers and arrows highlight specific configuration steps:

1. In the Project tree, the OPC_try project is selected.
2. In the Device configuration tab, the OPC UA section is selected.
3. Under the OPC UA section, the "Activate OPC UA server" checkbox is checked.
4. In the "Server addresses" section, two IP addresses are listed: "opc.tcp://192.168.0.1:4840" and "opc.tcp://192.168.1.1:4840".
5. In the "Accessibility of the client" section, the "Activate OPC UA client" checkbox is checked.
6. In the "Security policies" section, a table lists security policies available on the server. The "No security" policy is selected.
7. In the "Trusted clients" section, a table lists trusted clients.

On the right side of the screen, there is an "Export" dialog box titled "Export OPC UA XML file of the standard SIMATIC server interface". It contains a note about the OPC UA server providing access to all PLC tags and DB variables marked as "Accessible from HMI/OPC clients". There is also a checkbox for "Export array elements as separate nodes" and a button to "Export OPC UA XML file".

Para el **paso 4** revisar la conexión física de Ethernet en X1 o X2.

PLC_1 [CPU 1516-3 PN/DP]

General IO tags System constants Texts

► General
► PROFINET interface [X1]
► PROFINET interface [X2]
► DP interface [X3]
 Startup
 Cycle
 Communication load
 System and clock memory
 SIMATIC Memory Card
► System diagnostics
 PLC alarms
► Web server
 DNS configuration
► Display
 Multilingual support
 Time of day
► Protection & Security
► OPC UA
► System power supply
 Configuration control
 Connection resources
 Overview of addresses
 Isochronous mode
► Runtime licenses

Runtime licenses _____

OPC UA _____

Runtime licenses

Type of required license: 8

Type of purchased license:

ProDiag _____

Supervisions

Number of used supervisions:

Runtime licenses

Number of required licenses:

Used ProDiag licenses:

Energy Suite _____

Energy objects

Number of configured energy objects:

Runtime licenses

```

from flask import Flask, jsonify, request, render_template
import json

from opcua import Client # Asegúrate de tener instalada la
biblioteca python-opcua

app = Flask(__name__)
DB_FILE = 'Web/Reportes/Teoria/T6/assets/simple_scada/db.json'
# Configura aquí el endpoint OPC (ajusta la IP y puerto según
tu entorno)
OPC_ENDPOINT = "opc.tcp://localhost:4840"

def read_db():
    with open(DB_FILE, 'r', encoding='utf-8') as f:
        return json.load(f)

def write_db(data):
    with open(DB_FILE, 'w', encoding='utf-8') as f:
        json.dump(data, f, indent=4)

def opc_set_value(node_id, value):
    """Envía el valor al PLC vía OPC UA."""
    try:
        client = Client(OPC_ENDPOINT)
        client.connect()
        node = client.get_node(node_id)
        node.set_value(value)
        client.disconnect()
        print(f"OPC: Se envió {value} a {node_id}")
        return True
    except Exception as e:
        print("Error escribiendo en OPC:", e)
        return False

def opc_read_value(node_id):
    """Lee el valor del PLC vía OPC UA."""
    try:
        client = Client(OPC_ENDPOINT)
        client.connect()
        node = client.get_node(node_id)
        value = node.get_value()
        client.disconnect()
        print(f"OPC: Se leyó {value} de {node_id}")
        return value
    except Exception as e:
        print("Error leyendo desde OPC:", e)
        return None

@app.route('/')
def index():
    return render_template('index.html')

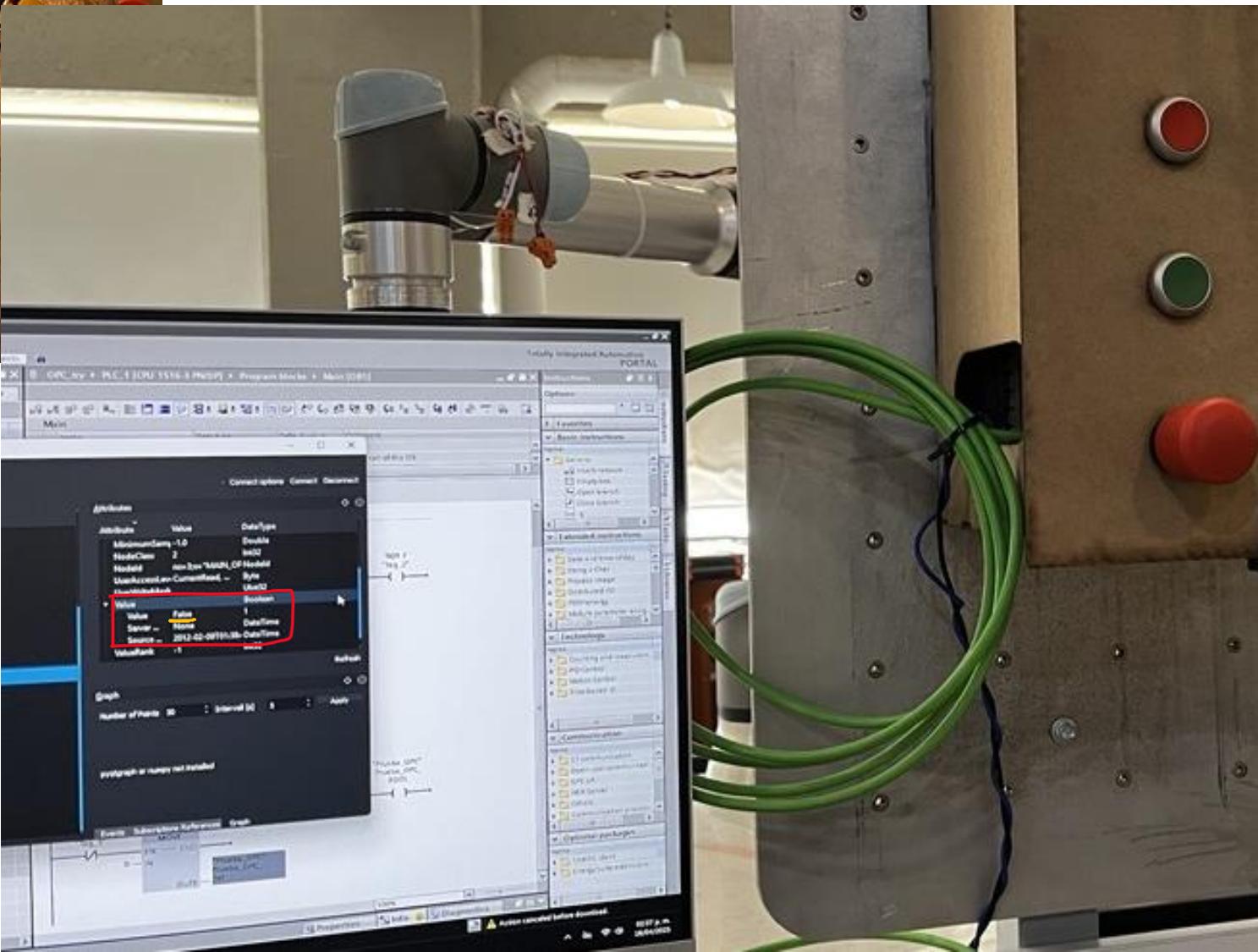
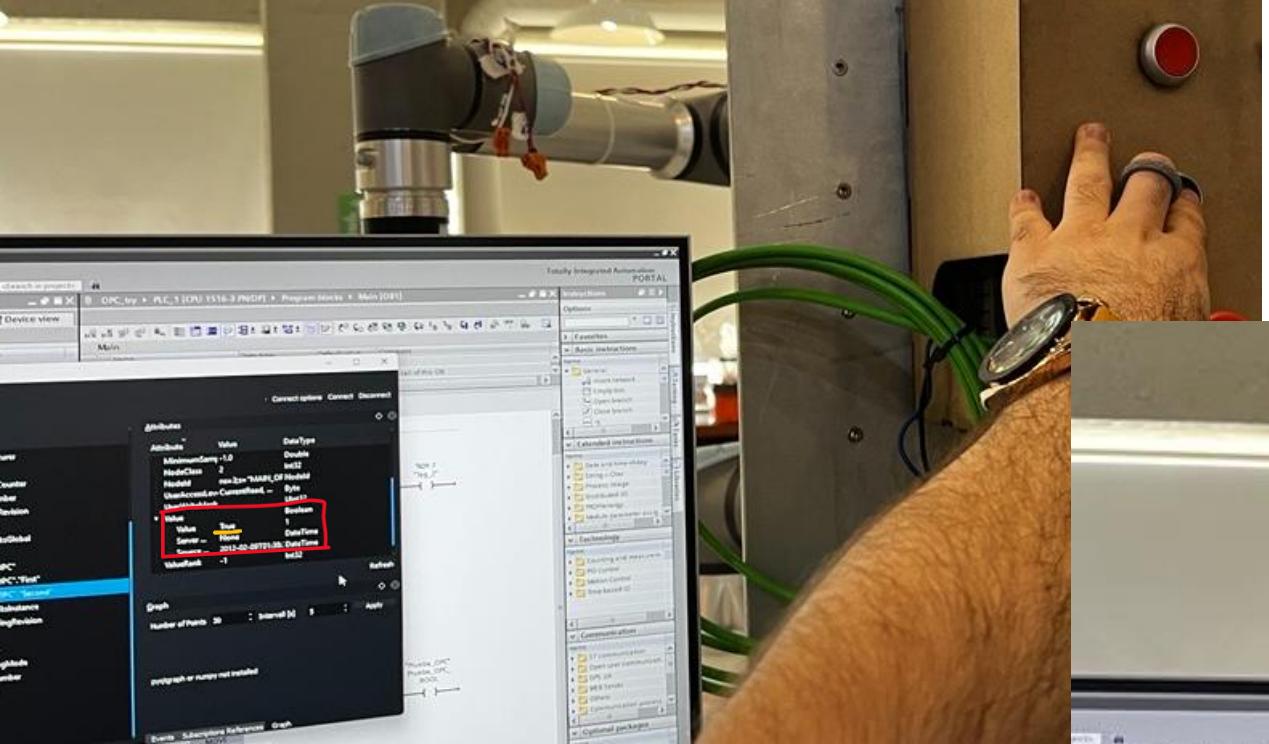
@app.route('/api/data', methods=['GET'])
def get_data():
    # Intentamos leer el valor actual del foco desde el PLC
    opc_value = opc_read_value("ns=2;s=PLC1.Foco")
    data = read_db()
    if opc_value is not None:
        data['foco'] = opc_value
        write_db(data)
    print("GET /api/data - Estado actual del foco:", data)
    return jsonify(data)

@app.route('/api/foco', methods=['POST'])
def update_foco():
    req_data = request.get_json()
    print("POST /api/foco - Datos recibidos:", req_data)
    if 'foco' in req_data:
        data = read_db()
        data['foco'] = req_data['foco']
        # Se envía el nuevo valor al PLC mediante OPC UA
        if opc_set_value("ns=2;s=PLC1.Foco", req_data['foco']):
            print("Llamada OPC exitosa")
        else:
            print("Error en la llamada OPC")
        write_db(data)
        print("Foco actualizado a:", req_data['foco'])
        return jsonify({"status": "success", "foco": data['foco']})
    else:
        print("Error: No se recibió el parámetro 'foco'")
        return jsonify({"status": "error", "message": "Parámetro 'foco' no recibido"}), 400

if __name__ == '__main__':
    app.run(debug=True)

```

Ver códigos completos en [Github](#)



Documentación para TIA PORTAL 15.1