Temas selectos de Mecatronica-Secuencial / PLC_1 [CPU 1516-3 PN/DP] / Program blocks

Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Main			
Name	**Data type**	**Default value**	**Comment**
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:

%I17.4 "S1" —| |— %I17.5 "S2" —| |— %I17.6 "S3" —| |— %I17.7 "S4" —| |— %M0.6 "Error" —| |— %Q9.7 "H1" —(S)—

%I17.4 "S1" —| |— %I17.5 "S2" —| |— %I17.6 "S3" —| |— %I17.7 "S4" —| |— %Q9.7 "H1" —| |— %M0.6 "Error" —| |— %Q9.6 "H2" —(S)—

%I17.4 "S1" —| |— %I17.5 "S2" —| |— %I17.6 "S3" —| |— %I17.7 "S4" —| |— %Q9.6 "H2" —| |— %M0.6 "Error" —| |— %Q9.5 "H3" —(S)—

%I17.3 "PE" —| |— %Q9.7 "H1" —(R)—
%M0.6 "Error" —| |— %Q9.6 "H2" —(R)—
%Q9.5 "H3" —(R)—
%M0.0 "M1" —(R)—
%M0.1 "M2" —(R)—
%M0.2 "M3" —(R)—

%I17.6 "S3" —| |— %I17.7 "S4" —| |— %Q9.7 "H1" —|/|— %Q9.6 "H2" —|/|— %Q9.5 "H3" —|/|— %M0.0 "M1" —(S)—
%I17.4 "S1" —|/|— %I17.5 "S2" —| |—
%I17.4 "S1" —| |— %I17.5 "S2" —|/|—

%I17.4 "S1" —|/|— %I17.5 "S2" —| |— %I17.7 "S4" —| |— %Q9.6 "H2" —|/|— %Q9.5 "H3" —|/|— %Q9.7 "H1" —| |— %M0.1 "M2" —(S)—
%I17.5 "S2" —| |— %I17.6 "S3" —| |—
%I17.4 "S1" —| |— %I17.5 "S2" —|/|—

%I17.4 "S1" —|/|— %I17.5 "S2" —| |— %I17.7 "S4" —| |— %Q9.5 "H3" —|/|— %Q9.6 "H2" —| |— %Q9.7 "H1" —| |— %M0.2 "M3" —(S)—
%I17.5 "S2" —| |— %I17.6 "S3" —|/|—
%I17.4 "S1" —| |— %I17.5 "S2" —|/|—

%M0.0 "M1" —| |— %M0.6 "Error" —| |—
%M0.1 "M2" —| |—
%M0.2 "M3" —| |—